

FROM GRANULES TO PACKED ROLLS: THE NEW ROLL PACK 4.0

The AMUT DOLCI BIELLONI Power Stretch lines equipped with the PROWIND 4.0 winder achieve a continuous production speed of 800 metres/minute and a roll change cycle of 20 seconds. It is therefore evident that the automation on handling and packing the amount of finished rolls is a “must”.

AMUT DOLCI BIELLONI has decided to design and integrate in all the high speed lines our **Roll Pack 4.0 Packaging System**, which is now an accessory of our PRO-WIND winders and can pack any finished roll.

Two models are available:

Roll Pack 4.0 Prima:

- The hand rolls are put in a box which is automatically formed, filled, closed and then stored on a pallet.
- It also handles machine and jumbo rolls which are stored on a pallet including the insertion of the carton layer.

Roll Pack 4.0 Seconda:

in addition to the above, it can take the wooden pallets from an accumulator which stores up to 10 pallets and that includes an automatic wrapping station to pack the finished pallets ready for shipment.

This integrated solution is offered as an option at a really **very interesting price level** and allows a fully automatic “granule-to-box” or “granule-to-pallet” operation.

Roll Pack 4.0 is controlled by the cast line software and all the working parameters can be saved and stored for each type of production and recalled and repeated anytime.